

Characterization of Acoustic Cavitation in Surfactant Containing Aqueous Solutions

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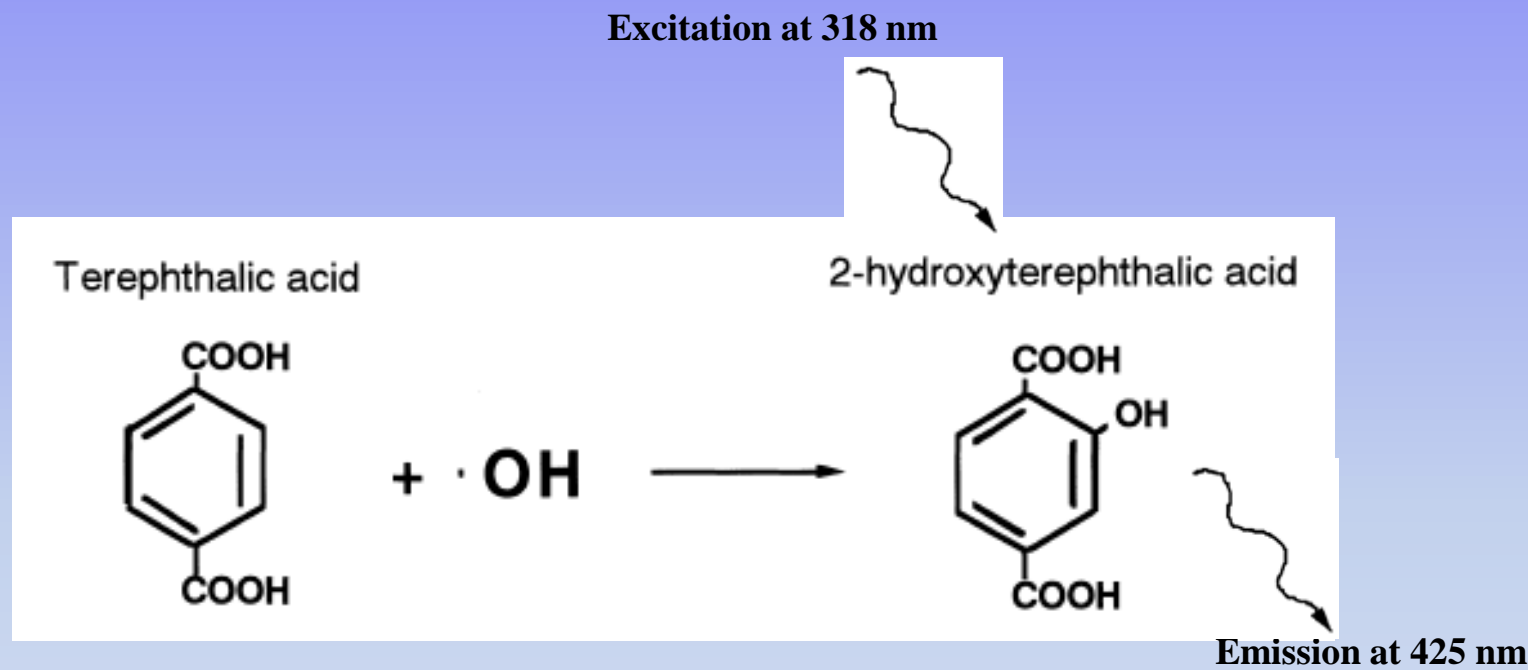
Introduction

- ❖ **Megasonic irradiation – Commonly used for particle removal in integrated circuit industry**
- ❖ **Use of surfactant assists in achieving higher cleaning efficiency**
- ❖ **Limited literature available on characterization of acoustic cavitation in solutions containing surfactant**
- ❖ **Proper understanding of the effect of surfactant on the bubble behavior will enable development of damage-free and efficient cleaning processes for the semiconductor industry**

Key Objective and Approach

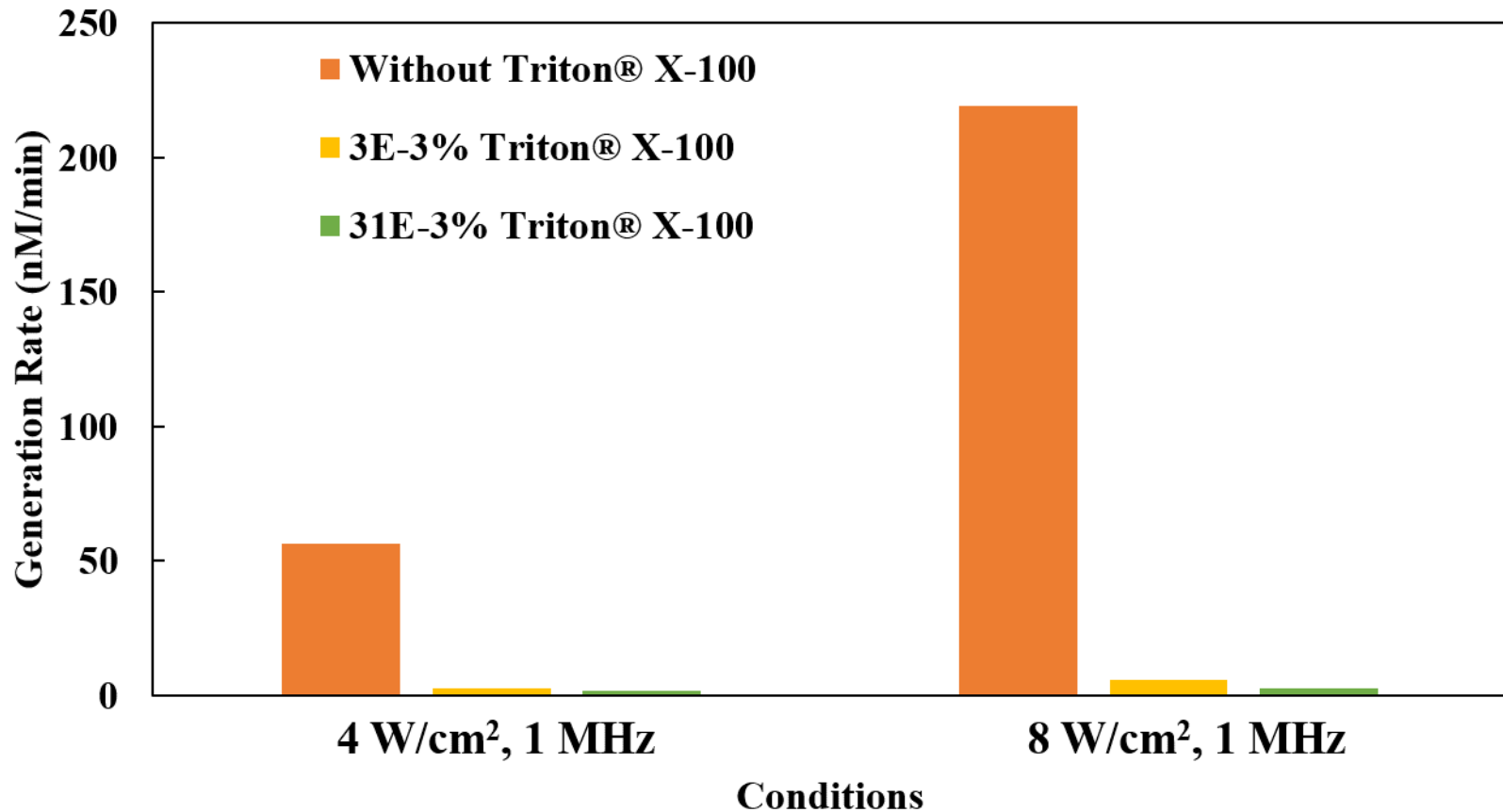
- **Key Objective :**
 - Characterize cavitation/bubble behavior for solutions containing different concentrations of surfactants (Triton[®] X-100 and NCW[®] - 1002) at two different sound field frequencies (~ 0.7 and 1 MHz) and varying power densities
- **Approach:**
 - Fluorometric technique based on complexation of OH[•] by terephthalic acid
 - Pressure measurements using a hydrophone
 - Microelectrode based chronoamperometric investigations
 - Sonoluminescence study using Cavitation Threshold Cell[®]
- **Surfactants:**
 - Triton[®] X-100: polyoxyethylene alcohol based surfactant
 - NCW[®] - 1002: polyoxyalkylene alkyl ether

Fluorescence Spectroscopy Using Terephthalic Acid



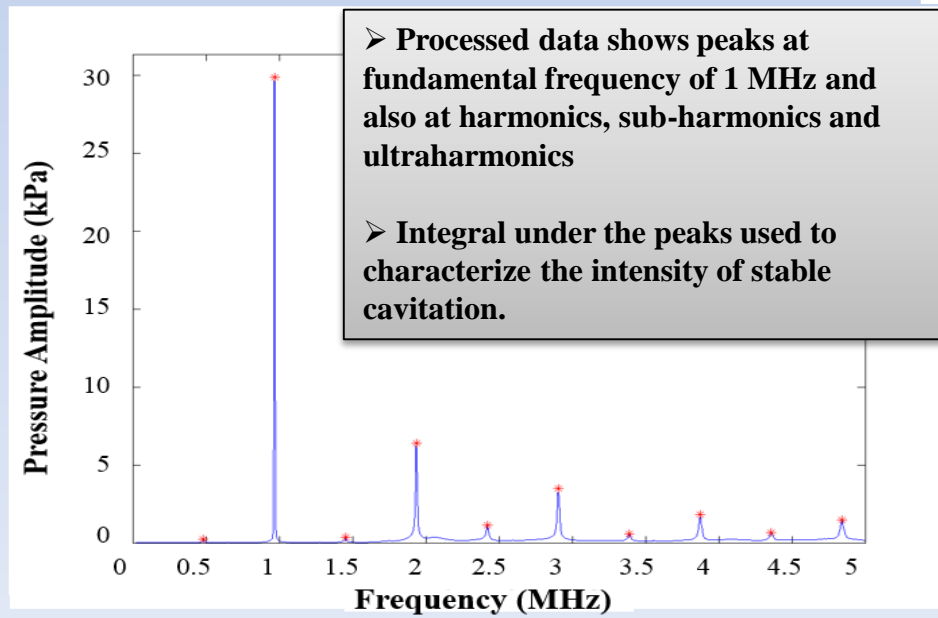
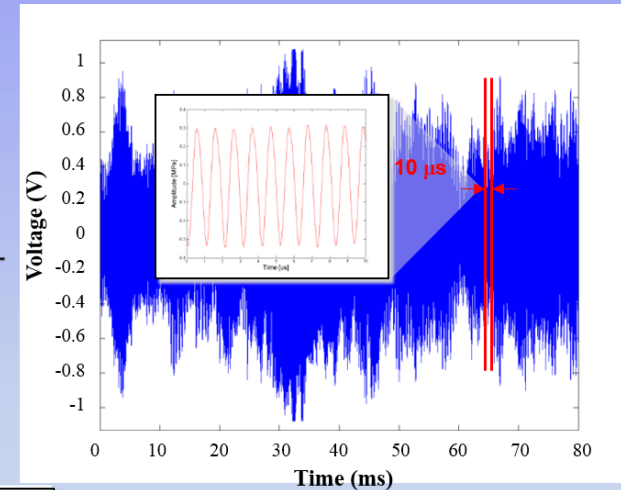
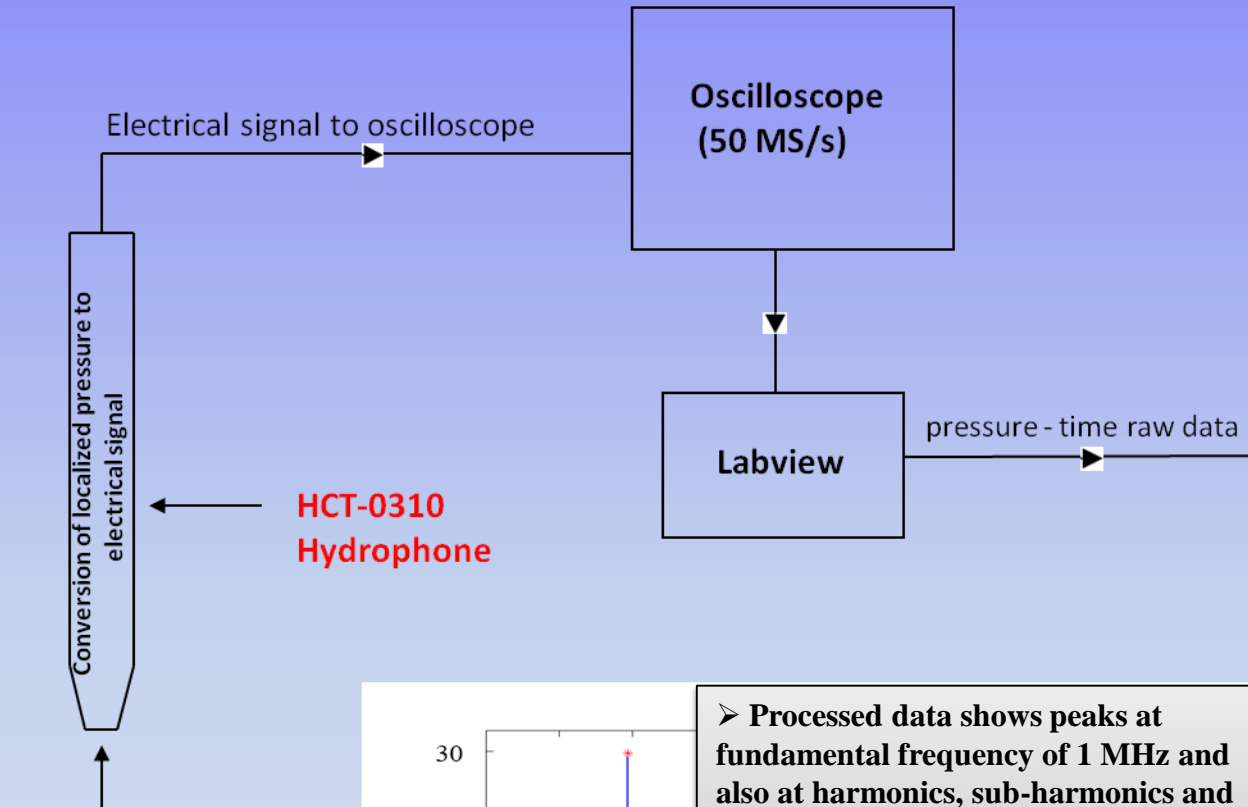
- Hydroxyl radical trapped using terephthalic acid to form 2-hydroxyterephthalic acid, measured using fluorescence spectroscopy
- 2-hydroxyterephthalic acid is stable up to 6 hours at room temperature

Effect of Addition of Triton[®] X-100 on Rate of Generation of OH[•]

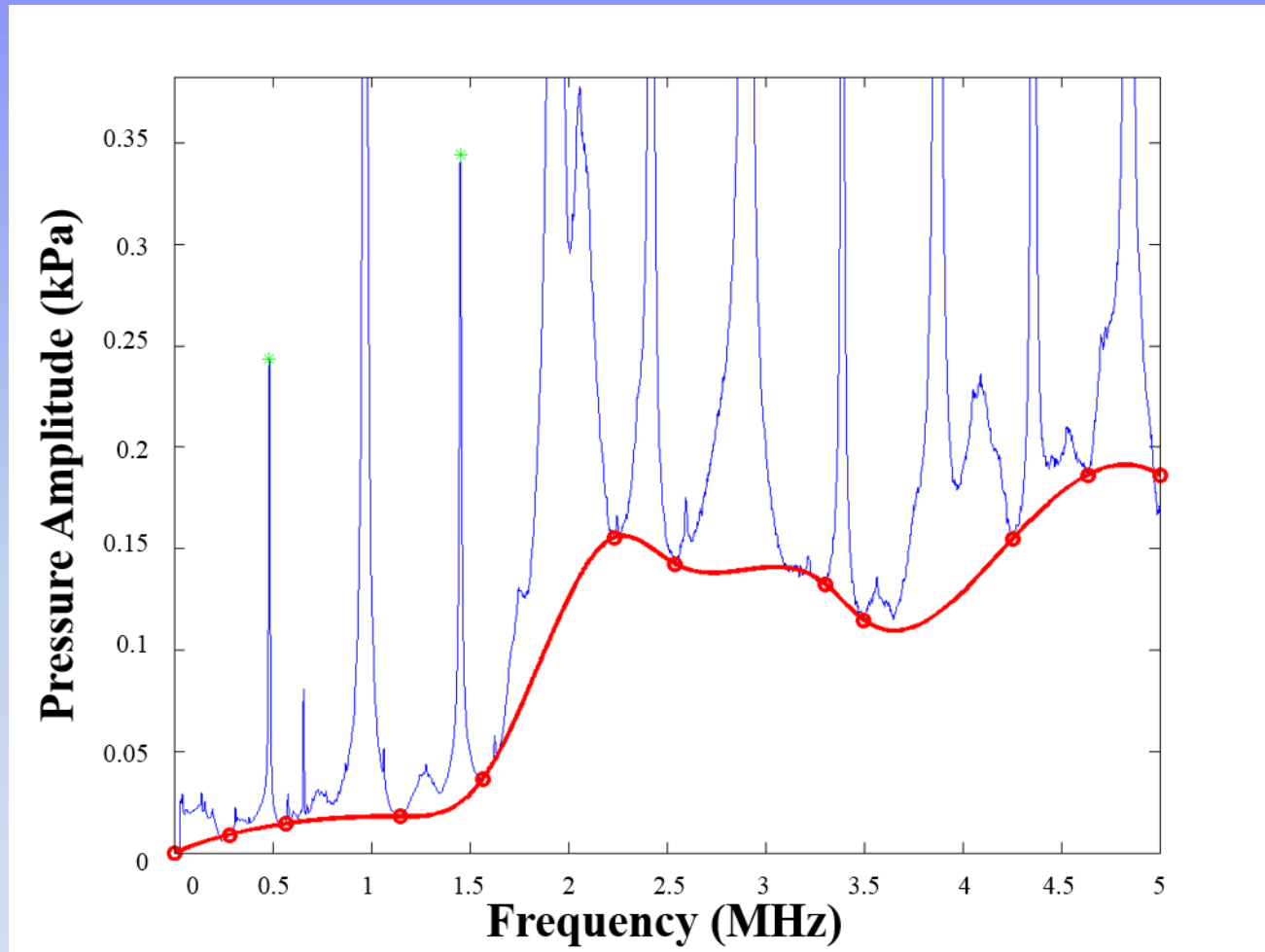


Decrease in generation rate of OH[•] with addition of Triton[®] X-100 at two different power densities

Hydrophone Set-up

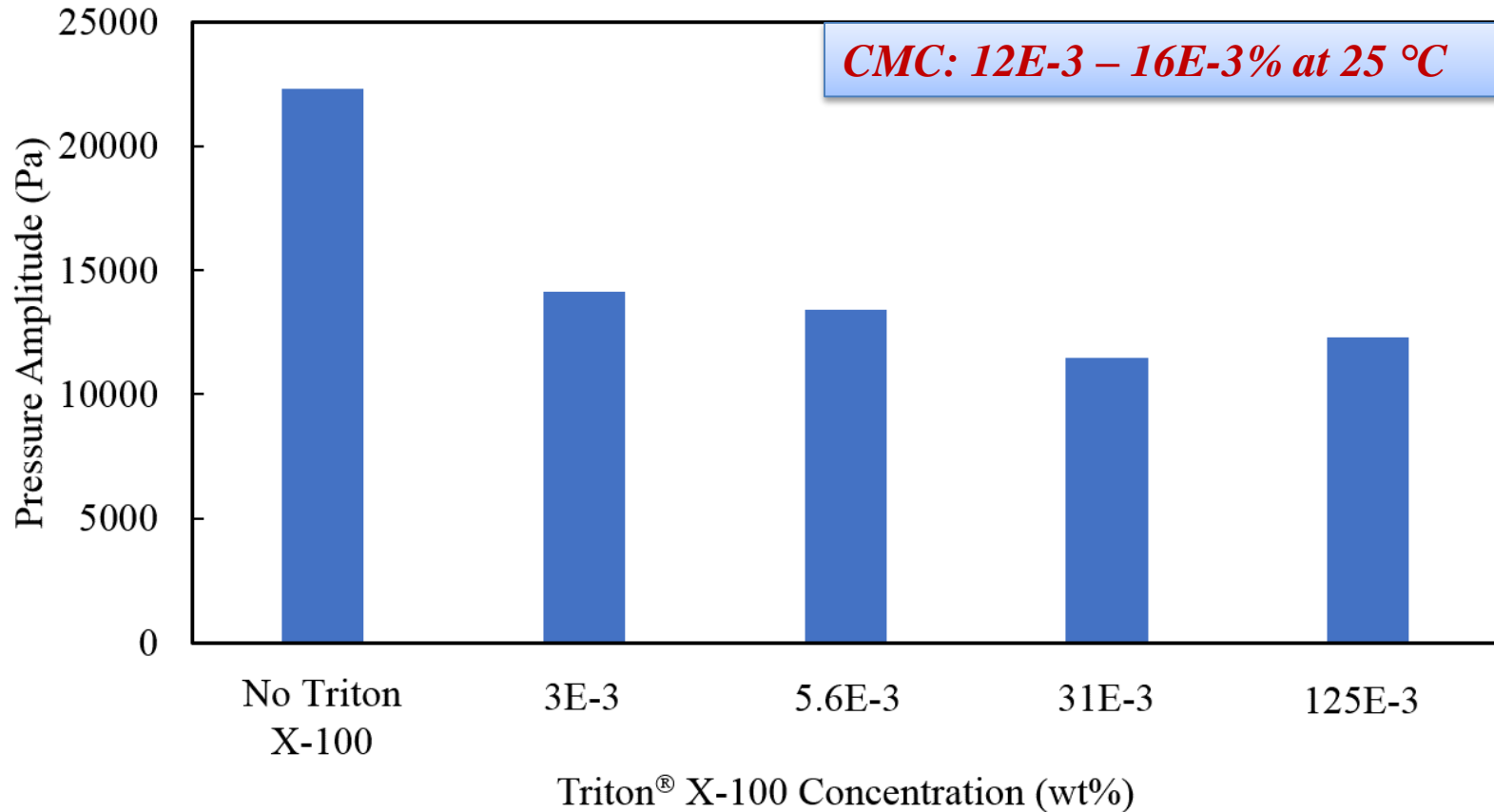


Quantification of Transient Cavitation



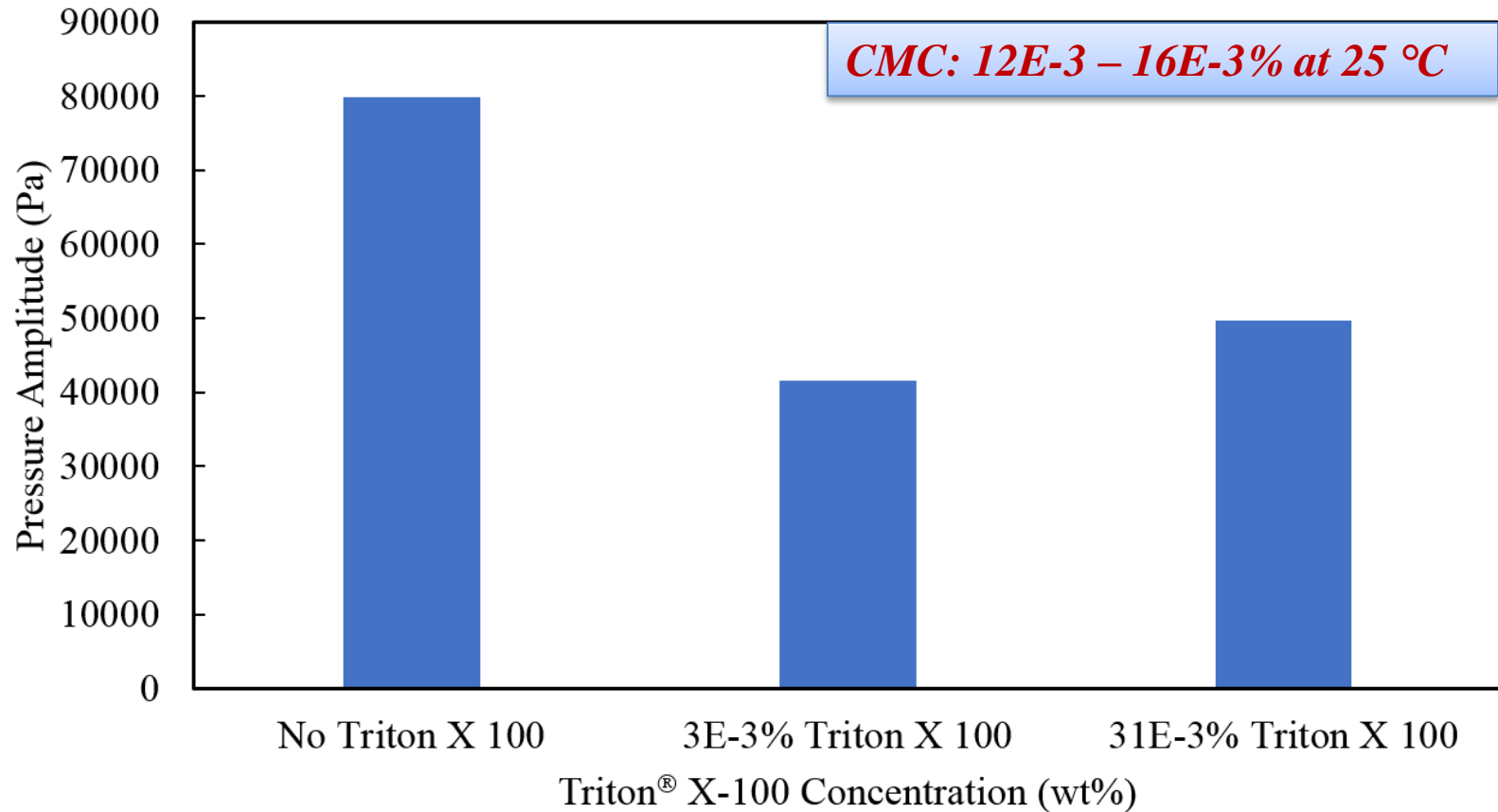
Integral under the broadband signal used for calculation of pressure due to transient cavitation

Effect of Triton[®] X-100 on Transient Cavitation Pressure in Solutions Subjected to 1 MHz (8 W/cm²)



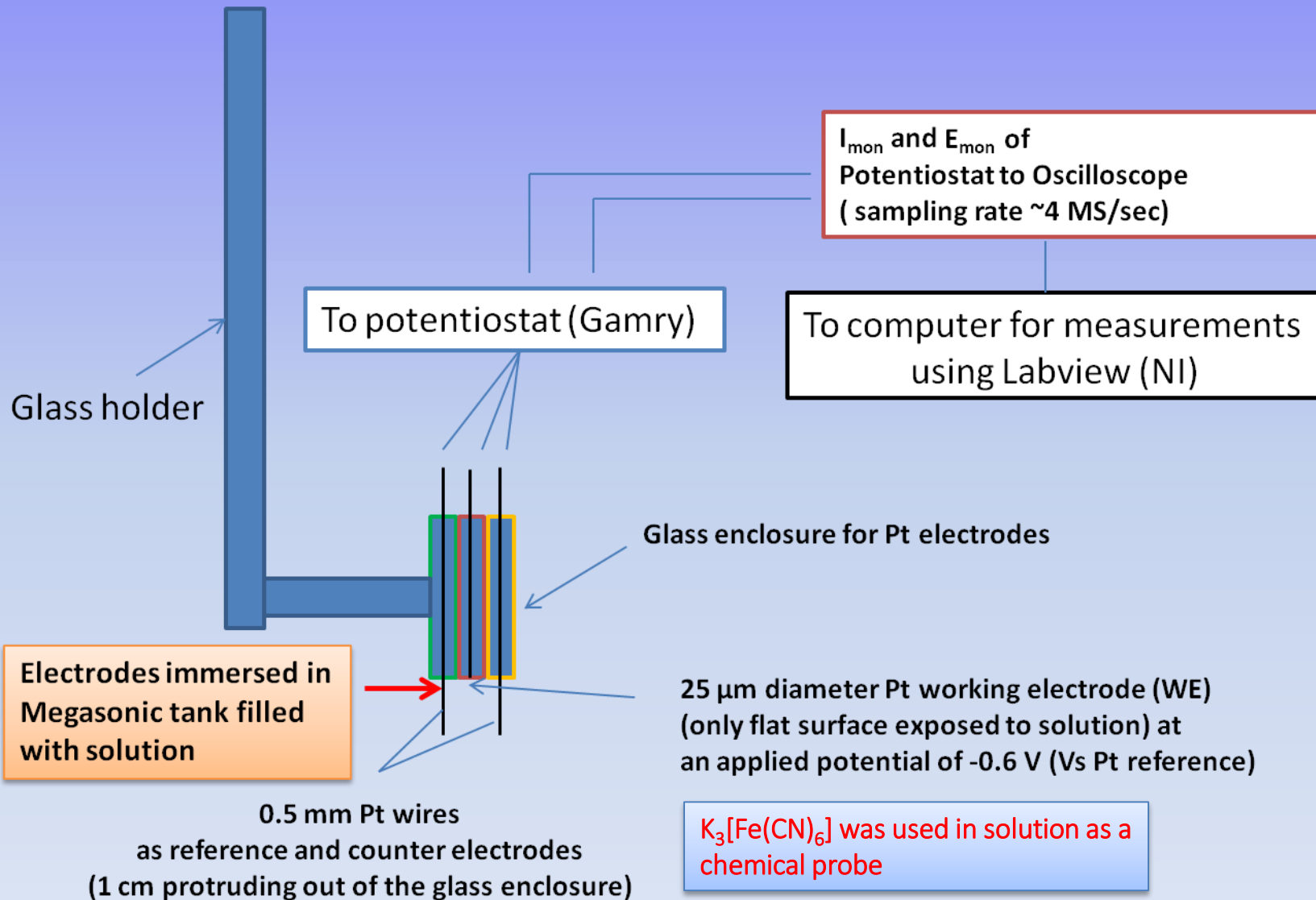
- Transient cavitation pressure suppressed in the presence of surfactant
- No effect of surfactant concentration on transient cavitation pressure

Effect of Triton[®] X-100 on Transient Cavitation Pressure in Solutions Subjected to **0.7 MHz (8 W/cm²)**



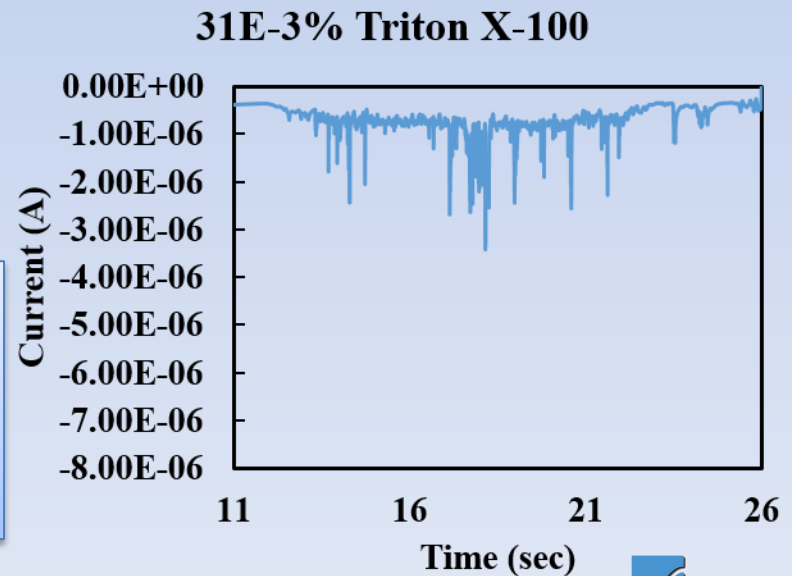
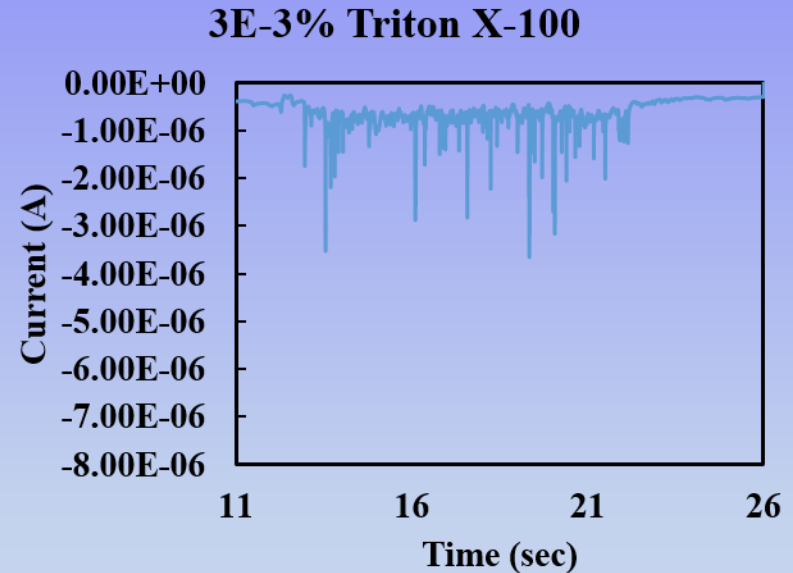
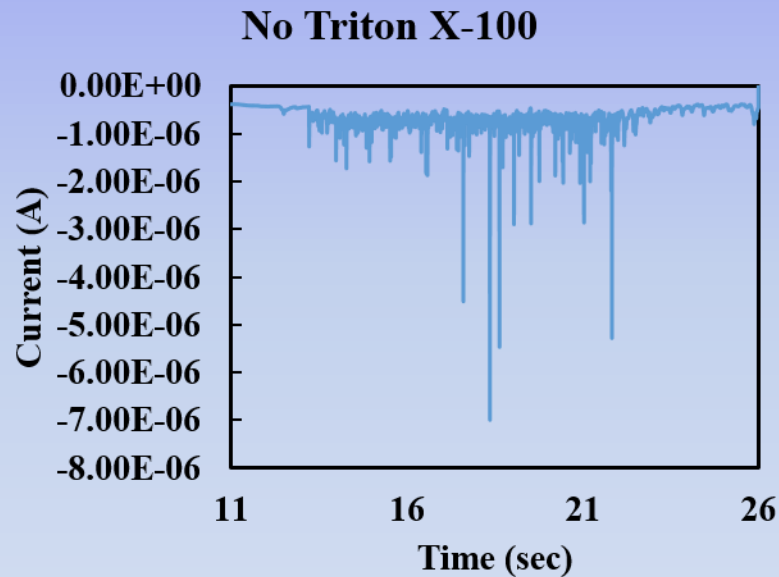
- Transient cavitation pressure significantly reduced after adding Triton[®] X-100
- No effect of surfactant concentration on transient cavitation pressure

Electrochemical Sensor Set-up



Investigations of Transient Cavitation in Solutions Containing Triton[®] X-100

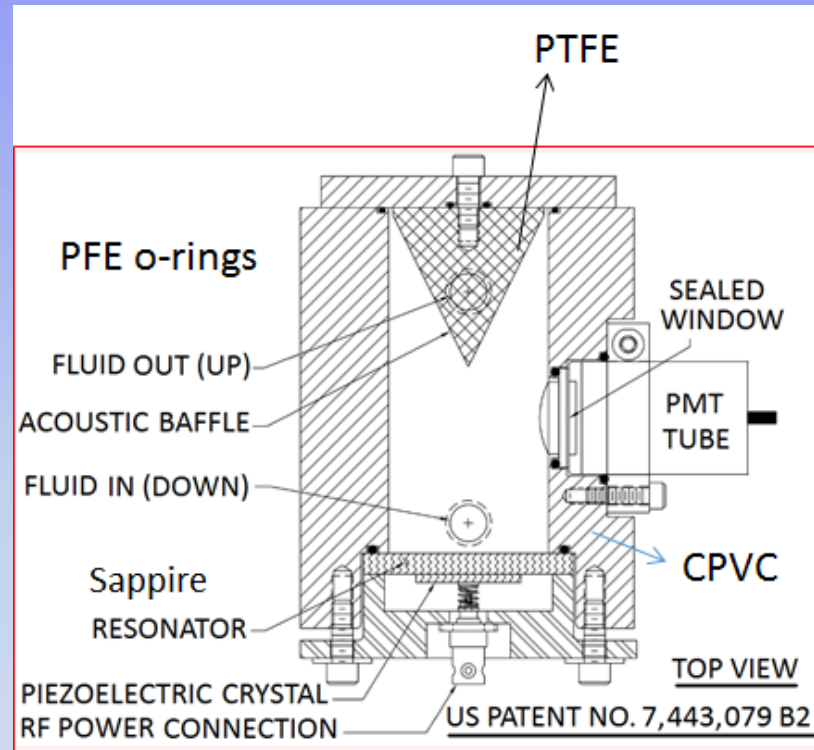
1-2 s no meg, 12 s of meg (1 MHz),
1-2 s no meg



The magnitude of current peaks corresponding to transient cavitation intensity is lower in the presence of Triton[®] X-100

CT-cell Set-up

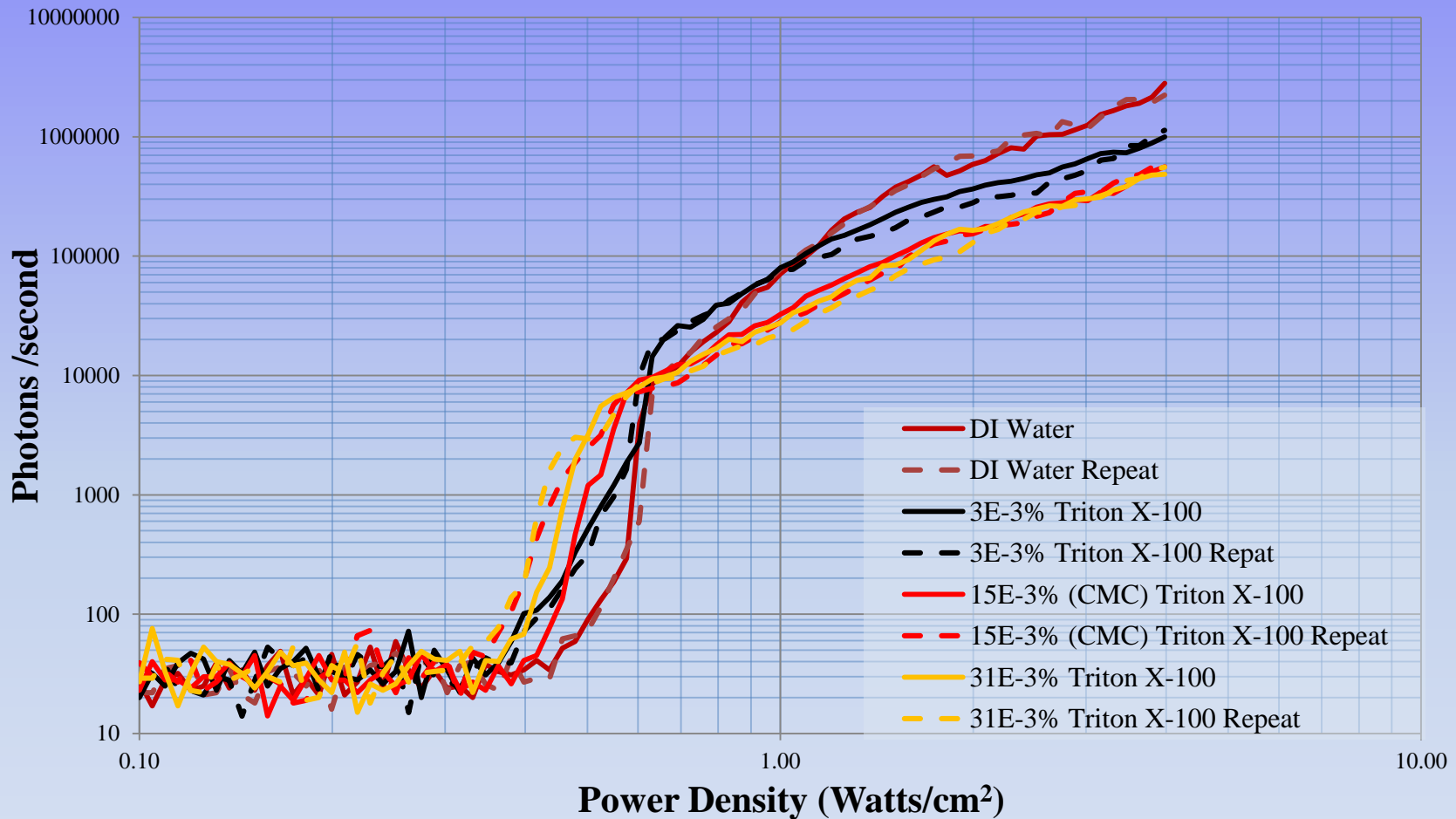
Cavitation Threshold (CT) Cell (*ProSys*[®])



CT Cell Details

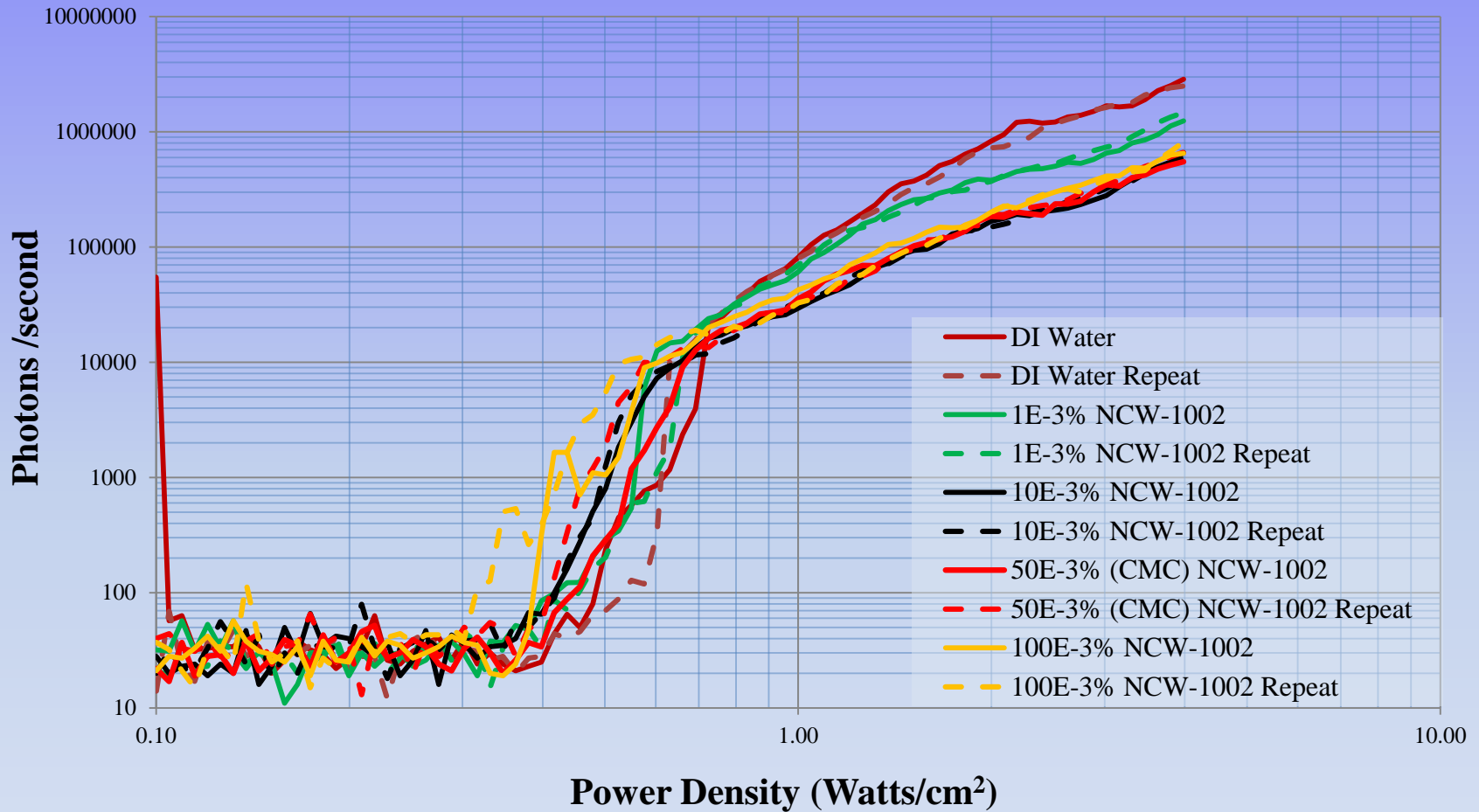
- *Volume = 163 cc, Length = 10.4 cm*
 - *Internal Diameter = 4.8 cm*
 - *Sonic Frequency = **0.925 MHz***
- *PMT Wavelength Range = 280 to 630 nm*
- *Power Density Range = 0.1 to 4 W/cm²*

Sonoluminescence Studies on the Effect of Triton[®] X-100



- Increase in Triton[®] X-100 concentration decreases transient cavitation when below CMC
- No further decrease in transient cavitation achieved above CMC

Sonoluminescence Studies on the Effect of NCW[®] - 1002



Effect of NCW[®] - 1002 concentration similar to that of Triton[®] X-100.

Summary

- **We have successfully characterized transient cavitation in aqueous solutions with and without surfactants using Hydrophone, Microelectrode and CT Cell based techniques.**
- **All studies indicated that transient cavitation decreased in the presence of surfactants (Triton[®] X-100 and NCW[®] - 1002).**
- **Hydrophone studies showed that Triton[®] X-100 concentration did not affect transient cavitation pressure.**
- **CT cell measurements revealed that Triton[®] X-100 and NCW[®] - 1002 concentration affected sonoluminescence intensity below CMC but did not have any effect above CMC.**

Acknowledgements

- **PCT Systems for support with the megasonic systems**
- **Prosys, Inc. for the support of Cavitation Threshold Cell.**